



Dart Aerospace Ltd.
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RBEM673V4001101-9
Job Sheet 182788



Part No: RBEM673V4001101-9

Job Qty: 1 ea

Part Name: Contents Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM673V4001101 Rev. 2 IPP Rev. A 18.06.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/6/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	1 pcs		9/6/18	0.00	0.41	Small Fab-4		MLC
120	QC	1 pcs		9/6/18	0.00	0.00	QC5		GA
130	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging3-1		GA
140	QC21-SA	1 Ea		9/6/18	0.00	0.00	QC21		GA

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 6. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1400 sf (.14 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	88	0

Part Specifications

Specifications could not be found.

Plex 8/31/18 3:19 PM dart.logan.david



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Container No: S108086



Part: RBEM673V4001101-9

Job No: 182788

Serial No/Batch: S108086

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/05/18

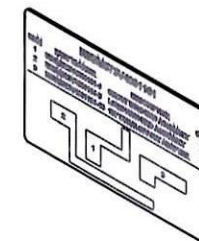
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

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WHITE LINES AND LETTERS

4X R .13

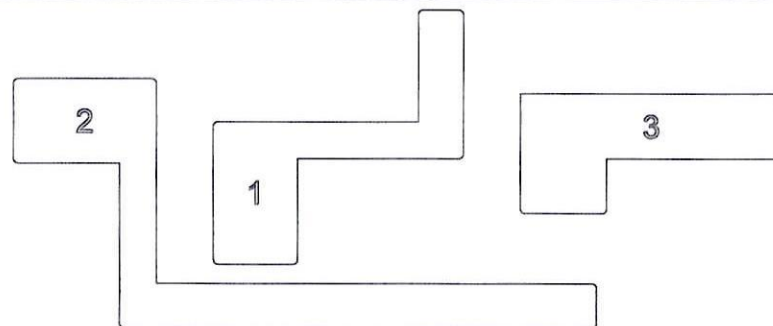
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RBEM673V4001101

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBEM673V4001101-1	SHORT RING END ASSEMBLY	1
2	RBEM673V4001101-5	LONG RING END ASSEMBLY	1
3	RBEM673V4001101-13	1/2" DRIVE OFFSET ADAPTER	1

3.50



5.75

NOTE:
USE PDF.



TITLE
TAIL SERVO CONTROL TORQUE WRENCH

DWG NO. RBEM673V4001101-9 REV 2

MAT'L PLASTIC		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010	FRACTIONS ± 1/8
SPEC		.XX ± .03	ANGLES ±1°
		.X ± .1	SURFACES = 125/
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES	
CHECKED:	CLOUGH	.015 x 45° OR .015R	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY	
QA APPR:	LINDSAY	AFTER PLATING	
APPROVED:	GILBERT	3. INTERPRET DIM AND TOL PER	
		ASME Y14.5M-2009	
		USED ON MODEL	
		H175	
SCALE	1:1	DATE	3/2/2016
		SHEET 6 OF 8	

(-9)

CONTENTS PLACARD